



**COCHIN SHIPYARD LIMITED  
COCHIN - 682 015**

**SB-OSD/MPV/750/2023**

**13<sup>th</sup> March -2023**

**CORRIGENDUM NO.1**

**Dear Sir,**

**Sub:** CORRIGENDUM No.1 Dtd: 13/03/2023 for Fabrication & Supply of Hatch covers and Tween Deck Panels/ Grain bulkheads for MPV vessels

**Ref:** 1. Tender No. SB-OSD/MPV/750/2023 Dtd: 28.02.2023

Subsequent to the above, CSL here by add new clauses as clause no 3.20 & 3.21 of Annexure II of the tender enquiry as followings:

- 1. Date of receipt of bids (Part I – Techno-Commercial Bid &Part II-Price Bid) extended up to 28<sup>th</sup> March -2023 at 15.00 Hrs.** and Part I Techno-Commercial Bid will be opened at **15.30 Hrs** on the same day.
- 2. In addition to above following are the technical deviations:**

**3.20) Galvanized pipes and flanges for Water sprinkler in hatch 3 & 4**


Pipes specified as 'galvanized' shall be carbon steel shot blasted, chemically cleaned and hot-dip galvanized per section upon completion of fabrication. Galvanic coating thickness shall not be less than 50 micron inside and outside and the process to be in accordance with ISO 8179 or GB standard with owner's approval. Galvanized pipes are not to be cut or welded after galvanizing, except for penetration sections and sleeve connections which should be specially designed for this purpose.

**3.21) Fairing and Straightening**

The requirement for subsequent fairing and flame straightening after erection shall be avoided as far as possible by the use of proper welding sequence and erection procedures. Cold fairing shall be preferable over flame straightening and shall be used in case of minor corrections. For fairing of larger plate surfaces such as hatch cover top plating and superstructure fairing rakes, i.e. burners with multiple flame points are strongly recommended. The practice of quenching by means of water in the fairing process shall be avoided as far as possible. In case the requirement for extensive flame fairing should become obvious despite, a fairing procedure with

required heating points and anticipated results shall be set up prior to commencement of fairing. Any conclusion on the outcome of corrective actions shall be to the discretion of class and Owners, as well as sub-suppliers (e.g.- hatch cover manufacturers)

3. Except the above, all other terms and conditions of the tender enquiry will remain unchanged.



13/3/23

**For Deputy General Manager**

**Outsourcing Department**

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