



# UDUPI COCHIN SHIPYARD LIMITED

Malpe Harbour Complex, Malpe,  
Udupi, Karnataka – 576 108, India.  
Tel – 0820 2538604.

## **TENDER FOR FABRICATION OF GANTRY CRANE RAILS FOR UY.175-182**

**UCSL/CC/SB/T/175-182/253/2026 DT:12.06.2026**

Tender No. & date	<b>UCSL/CC/SB/T/175-182/253/2026 DT:12-06-2026</b>
Name of work	<b>FABRICATION OF GANTRY CRANE RAILS FOR UY.175-182</b>
Last date & time of receipt of tender	<b>26<sup>th</sup> JUNE 2026 (Friday) 16:00 hrs</b>
Date & time of opening of Bid	<b>26<sup>th</sup> JUNE 2026 (Friday) 16:00 hrs</b>

### **1. DESCRIPTION OF WORK**

- 1.1. This enquiry pertains to the awarding of contract for Fabrication of gantry crane rails for UY'175 to UY 182
- 1.2. The work is to be carried out at Udupi Cochin Shipyard Limited (UCSL) – Hangarakatte facility, Udupi.

### **2. SCOPE OF WORKS**

- 2.1. The contractor shall undertake the complete fabrication and associated activities required for the Gantry Crane Rail system for vessels UY'175 to UY'182 as per UCSL-approved drawings and specifications.
- 2.2. Receipt and verification of materials issued by UCSL.
- 2.3. Marking, cutting, edge preparation, and fit-up of structural members as per approved drawings.
- 2.4. Fabrication of gantry crane rail assemblies in accordance with Drawing No. 004-4 and UCSL instructions.
- 2.5. Alignment, leveling, and dimensional control during fabrication.
- 2.6. Welding of fabricated assemblies as per approved welding procedures and applicable standards.
- 2.7. Grinding, dressing, and finishing of welds wherever specified.
- 2.8. Rectification of fabrication defects, if any, identified during inspection.
- 2.9. Fabrication of gantry crane rails should be done by the contractor as per the instruction of UCSL executing officer.
- 2.10. Fabrication work should be done as per the specification provided by UCSL in charge.
- 2.11. Arranging required tools and tackles, cutting tools, welding / brazing, grinding, consumables etc. required for fabrication, fixing & laying shall be under the scope of the contractor.
- 2.12. Provision of required PPE and safety appliances to workmen/supervisor.
- 2.13. Reference Drawing 004-4





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**3. CONSUMABLES:**

- Gases (DA, Oxygen, CO2) will be provided free of cost by UCSL.
- Welding consumables: All welding consumables shall be provided by UCSL on chargeable basis. For bidding of the project, the following rates may be considered which shall be charged to the contractor.
- Ceramic Backing Strip Will be provided free of cost by UCSL.

<b>Welding Electrodes</b>	<b>Rate</b>
Mig Coil E71t 1c 1.2mm Dia	177.10
Flux Cored Wire of Ss 309l 0.8mm Dia	977.50
Tig Filler Wire 70 S2, 2.4mm	276.00
Mig Solid Wire Er-70s-6 1.2mm	126.50
Welding Electrode: E 6013: 2.5 Mm	126.50
Welding Electrode: E 6013: 3.15 Mm	168.48
Welding Electrode: E 6013: 4 Mm	168.48
Welding Electrode: E 7018: 2.5 Mm	120.75
Welding Electrode: E 7018: 3.15 Mm	143.75
Welding Electrode: E 7018: 4 Mm	195.50
SS Welding Electrode 309l 3.15mm	740.60
SS Welding Electrode E316 L, 2.5 Mm	740.60
SS Welding Electrode E316 L, 3.15 Mm	740.60
MS to SS Welding Electrode 309 X2.5mm	753.25

\* Above rates are excluding of GST.

- 3.1. Welding electrodes and gases used for fabrication / erection purposes are supplied by UCSL only.
- 3.2. Required consumables for fabricating the Grain bulkhead shall be part of contractor. Like grinding wheel, cutting wheel, cutting nozzle etc.,
- 3.3. The work is to be carried out at the skid area allocated to the contractor (s) inside UCSL premises.

**4. WORK PROCEDURE**

- 4.1. Necessary job instructions, drawings etc. for the work will be issued by UCSL.
- 4.2. Contractor is to carry out the work as per the specifications / drawings supplied, and to the satisfaction of UCSL.
- 4.3. Contractor should maintain the quality as per UCSL Quality Standards, yard quality procedures. Inspection will be carried out during fabrication by UCSL.

**5. SCOPE OF UCSL**

- 5.1. Electricity at the nearest location to the site will be provided. Contractor has to arrange proper cables for taking electricity at site.
- 5.2. Water for drinking and other purpose will be provided.





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## **6. SCHEDULE OF COMPLETION**

6.1. The tentative timelines are given below.

Sl. No	Vessel Details	Completion Date
1	UY-175	Jun-2026
2	UY-176	Oct-2026
3	UY-177	Jan-2027
4	UY-178	Mar-2027
5	UY-179	Jun-2027
6	UY-180	Sep-2027
7	UY-181	Dec-2027
8	UY-182	Feb-2028

6.2. Contractor to mobilize the men and material for execution of the work not later than 7 days from the placement of work order / Confirmation.

6.3. Work must be completed within 20 days from the date of Work Order.

## **7. VALIDITY**

7.1. The offer shall be valid for a period of 06 months.

## **8. TAXES & DUTIES**

8.1. GST shall be applicable extra on the prescribed work from 01.07.2017 onwards. You are requested to furnish the following details in the invoice/Bill.

- Applicable rate of GST/SAC Code
- Firms GST Reg. NO.
- Service accounting code (SAC) as prescribed by statutory authorities.
- GST Reg. No. of Udupi Cochin Shipyard Limited (**29AAACT1281B1ZO**).

## **9. PAYMENT**

9.1. 100% Payment shall be made on after completion of work and within 30 days from the date of submission of bill and work completion certificate from the executing UCSL officer.

9.2. Invoice shall be submitted with necessary work completion certificate duly certified by UCSL representative.

9.3. Payment will be made by RTGS/NEFT to the account of Agency. The name of the bank, branch, A/C No., IFSC code & other particulars shall be furnished by the Agency in the proforma of UCSL.

## **10. LIQUIDATED DAMAGES**

10.1. The progress of work will be monitored against the mutually agreed detailed schedule. Liquidated damages for delays in execution of the work beyond the scheduled date of completion, for any reason other than force majeure conditions, will be recovered at the rate of half percent of the value of the contract per week or part thereof, subject to a maximum of ten (10) percent of the value of the contract.





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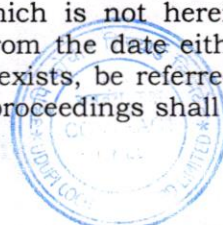
- 10.2. For better clarity, order values mentioned in LD clause are values excluding duties and taxes (Basic value). Liquidated damages, if any, shall be decided and settled only after the completion of the entire project but prior to the release of Final stage Payment.
- 10.3. If, for any reasons, supplier has a justification towards delay in supply / work execution and would intend to consider applicability/ non applicability of LD, the same shall be intimated to UCSL by way of a letter, failing which it will be deemed that delay is attributable to the supplier.
- 10.4. Delay in supply/Interruption of the work for reasons not attributable to supplier shall entitle extension of the order execution period for proportionate period without any additional cost to UCSL.

## **11. TERMINATION & LIMITATION OF LIABILITY**

- 11.1. This contract may be terminated upon the occurrence of any of the following events
- 11.2. By agreement in writing of the parties hereto;
- 11.3. By the non-defaulting party, upon default by the other party, of any clause of this contract, if not remedied within fifteen (15) days, or such longer time as may be agreed upon by the parties, after receipt of notice thereof in writing from the non-defaulting party;
- 11.4. By the other party, upon either party;
  - i. Making the assignment for the benefit of creditors, being adjudged a bankrupt or becoming insolvent; or
  - ii. Having a reasonable petition filed seeking its' dissolution or liquidation, not stayed or dismissed within sixty (60) days; or
  - iii. Ceasing to do business for any reason.
- 11.5. For fraud and corruption or other unacceptable practices.
- 11.6. Upon expiry or termination of this Contract, neither party shall be discharged from any antecedent obligations or liabilities to the other party under this Contract unless otherwise agreed in writing.
- 11.7. UCSL may by notice in writing to Agency to terminate the order after issuing due notice i.e., 30 days' notice period. UCSL shall be entitled to compensation for loss limited to the order value.
- 11.8. Liability maximum that can be claimed by the Agency shall be limited to what is due to be and has been paid by UCSL for work done as per the payment milestones and limited to work order value.

## **12. ARBITRATION & JURISDICTION**

- 12.1. Any disputes arising during the period of the contract shall, in the first instance be settled by mutual discussions and negotiations. The results of such resolution of dispute shall be incorporated as an amendment to the contract, failing which supplier shall approach the UCSL Grievance Redressal Committee as per relevant clause of the Contract.
- 12.2. If any dispute, disagreement, or question arising out of or relating to or in consequence of the contract, or to its fulfillment, or the validity of enforcement thereof, cannot be settled mutually or the settlement of which is not herein specifically provided for, then the dispute shall within thirty days from the date either party informs the other in writing that such disputes, disagreement exists, be referred to arbitration. The arbitrators shall be appointed and the arbitration proceedings shall be conducted in accordance with and





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subject to the Arbitration and Conciliation Act, 1996 (No. 26 of 1996) as amended from time to time and the decision of the Arbitrators shall be final and binding on the parties hereto. The arbitration will be done by a Board comprising one arbitrator nominated by each party, and a mutually agreed Umpire. Each party shall bear its own cost of preparing and presenting its case. The cost of arbitration shall be shared equally by the parties unless the award provides otherwise. Performance under this Contract shall however, continue during arbitration proceedings and no payment due or payable by the parties hereto shall be withheld unless any such payment is or forms a part of the subject matter of arbitration proceedings.

- 12.3. Seat & Venue of Arbitration: The seat & venue of arbitration shall be at Bangalore.
- 12.4. Language of Arbitration: The Language of arbitration shall be English.
- 12.5. Governing Law: The contract shall be governed by Indian Law.
- 12.6. In case of disputes, the same will be subjected to the jurisdiction of courts at Bangalore, Karnataka.

**13. SUB CONTRACTING AND ASSIGNMENT**

- 13.1. Contractor shall not assign nor transfer the Purchase Order/ Work Order nor shall any share or interest therein in any manner or degree be transferred or assigned by Contractor to a third party without prior consent in writing of UCSL.
- 13.2. Contractor shall not contract with any subcontractor and/or vendor without the prior written consent of UCSL. Such consent shall not relieve the Contractor from any of his responsibilities and liabilities under the Purchase Order/ Work Order. In addition, Contractor shall ensure that the terms and conditions of any such contract shall comply with and correspond to the terms and conditions of the Purchase Order/ Work Order.

**14. SECRECY & RESTRICTION ON INFORMATION TO MEDIA**

- 14.1. The information contained in the enquiry as such shall NOT be communicated to any third party without prior approval of UCSL.
- 14.2. Information in respect of contracts/orders shall NOT be released to the national or international media or anyone not directly involved in its execution without the written approval of UCSL.

**15. CANCELLATION OF ORDER AND RISK CONTRACTING**

- 15.1. In the event the contractor fails to complete the work promptly and satisfactorily as per the terms of the order, and if the work is delayed beyond thirty (30) days from the agreed schedule, UCSL, without prejudice, reserves the right to cancel the order and get the work done at contractor's cost and the expenditure so incurred including any damage or loss will be recovered from him and the Security Deposit furnished by him is liable to be forfeited either in whole or in part.

**16. FORCE MAJEURE**

- 16.1. Should failure in performance of any part of this contract arise from war, insurrection, restraint imposed by Government act or legislation of other statutory authority, from explosion, riot, legal lock-out, flood, fire, act of God or any inevitable or unforeseen event beyond human control which will be construed as a reasonable ground for extension of time, UCSL may allow such additional time as is mutually agreed to be justified by the circumstances of the case.





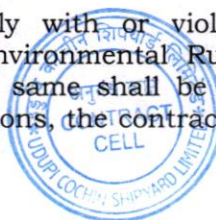
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### **17. STORAGE OF MATERIAL AND EQUIPMENT**

- 17.1. The Contractor shall arrange the storage of the materials/ equipment etc. if any, at a suitable location assigned by UCSL and shall ensure the safe and secure possession and handling of the items thus handed over to contractor. UCSL shall allot storage space within UCSL premises, if available.
- 17.2. As regards the equipment/materials stored by him as above as also in use by him, UCSL will not be responsible for any damage, pilferage, accident that may take place during the course of execution of the work. It will be entirely his responsibility to keep all the equipment, materials etc., in safe custody as also hold them duly insured at his expense.

### **18. IMS GUIDELINES**

- 18.1. UCSL implemented an Integrated Management System (IMS) and the Quality Management System (QMS) within the yard. As part of IMS, subcontractors shall comply with the following measures related to the Quality, Health, and Safety & Environment (QHSE) policy of UCSL.
- a) Meeting or exceeding customer requirements.
  - b) Assuring quality of the products and service.
  - c) Preventing occupational ill health & injuries.
  - d) Ensuring safe work sites.
  - e) Conserving natural resources.
  - f) Preventing / minimizing air, water & land pollution.
  - g) Handling and disposal of Hazardous wastes safely.
  - h) Complying with statutory & regulatory and other requirements.
  - i) Developing skills and motivating employees.
- 18.2. Occupational Health, safety & Environmental requirements of UCSL shall also include the following.
- a) The contractor (or a sub-contractor performing work on behalf of the contractor) is deemed to comply with the Occupational health, safety and environmental policy of the company and also to all operational controls/standard operating procedures and shall undertake the work in total compliance with the requirements of the established Integrated Management System (IMS) of the company.
  - b) The Contractor shall undertake the work in total compliance with all applicable legal/statutory requirements related to occupational health, safety and environment effective in the state of Karnataka.
  - c) It is the sole responsibility of the contractor to assure that any sub-contractor/s who shall perform works in company lands/facilities/worksites on behalf of the contractor, is also following all requirements related to the Integrated Management System of the company and the health/safety/environmental Rules effective in the state.
  - d) The contractor shall provide/implement and operate/practice all occupational health, safety and environmental management measures/facilities, for their period of contract, in their activities/at their work sites, which shall be required according to the IMS of the company or that required by the health/safety/environmental Rules established and effective in the state, at their own cost.
  - e) If any contractor failed to comply with or violated any clauses/requirements of occupational health, safety and environmental Rules effective in the state, in their activities or at work sites and the same shall be exposed to the government or any competent authorities upon inspections, the contractor shall be solely responsible for all





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liabilities caused by his/her action and shall be responsible for paying the penalty and taking stipulated corrective actions insisted by the authorities within the specified time, at their own cost. Any liability to the company in this regard needs to be compensated by the contractor.

- f) Upon completion of the work, contractor shall clear the area and shall not leave any Occupational health/safety/environmental liabilities to the company, from their activities at the worksites.
- g) Any clarification related to IMS requirements of the yard, may be obtained by the contractor from the AGM (HSE) or the authorized representative of the contract, prior to the commencement of work.

**19. SAFETY OF PERSONNEL AND FIRST AID**

- 19.1. The Agency shall be entirely responsible for the safety of all the personnel employed by him on the work. In this regard, he may adopt all the required safety measures and strictly comply with the safety regulations in force. In this regard, the Contractor will have to fully indemnify UCSL against any claims made by his workmen/other personnel.
- 19.2. The Agency may arrange to suitably insure all his workmen/ other personnel in this regard. UCSL will not be responsible for any injury or illness to the Contractor's workmen/other personnel during execution of the works due to whatsoever reasons.
- 19.3. The Agency shall provide and maintain so as to be readily accessible during all working hours, a first aid box with prescribed contents at every place where he employs contract labor for executing the works.

**20. LABOUR LAWS AND REGULATIONS**

- 20.1. The Agency shall undertake and execute the work with contract Labor only after taking license from the appropriate authority under the Contract Labor (Regulation & Abolition) Act 1970.
- 20.2. The Agency shall observe and comply with the provisions of all labour and industrial laws and enactments and shall comply with and implement the provisions of the Factories Act, 1948, Employees Provident Funds & Miscellaneous Provisions Act, 1952, Employees State Insurance Act, Payment of Gratuity Act, minimum Wages Act, Payment of Bonus Act, Contract Labour (Regulation and Abolition) Act and all other enactments as are applicable to him and his workmen employed by him. The Agency shall inform UCSL his license number from the Central Labour Commissioner.
- 20.3. All Persons, except those exempted under the respective Acts, shall necessarily be insured under the ESI scheme, and be made members of the EPF Scheme from the day of their engagement as personnel in the Company. In Case 1, All such insured Persons should carry with them their ESI Identity Card for verification by the authorities. No Persons without a valid ESI Identity Card for verification by the authorities will be permitted to work in the company.
- 20.4. The Agency shall submit the Labour Reports>Returns as required by the Company from time to time in respect of their workmen in standard format to the concerned contracting officer to enable the same to reach Contract cell by the 5th of every month. Delayed submission of the same shall attract penal interest /damages at the rate as levied by the respective authorities under the relevant Acts.
- 20.5. The Agency shall maintain the records viz. Muster Roll, Acquittance Roll with full details, Account books etc., in original. These are required for inspection by the concerned authorities under each scheme.





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- 20.6. If the Agency fails to pay any contributions, charges, or other amounts payable under any of the aforementioned provisions of law, UCSL shall deduct or adjust amounts equivalent to such contribution, charges or amounts from amount payable to him by UCSL, including any deposit or amounts payable against bills and make payments on his account to the appropriate authority. He shall not be entitled to question or challenge such deductions, adjustments or payment made by UCSL.
- 20.7. Any other amount payable under any law or in respect of any person employed by the Agency, if not paid by him, shall be deducted, or adjusted by UCSL out of any amount payable to the Agency including any Security Receipt and paid ever or withheld for payment by UCSL.
- 20.8. The Agency shall be fully responsible for the conduct and discipline of the workmen employed by him in the Company premises. If such workmen commit any misconduct or criminal act inside the Company, the Agency shall take appropriate action against such workmen. The Agency shall abide by the instructions/ guidelines issued by the Company for maintenance of discipline and good conduct among the workmen employed by him.
- 20.9. All persons who are engaged for various works in UCSL either directly or through Agency/contractors, should produce the following documents prior to issuing their entry passes:
- 20.10. Passport/Aadhaar attested copy of passport with photo and address particulars.  
 OR  
 Police clearance certificate with photo and address particulars. (Police clearance certificate to the effect that the concerned person is staying in the area of jurisdiction of the certificate issuing Police Station and that the person is not involved in any criminal offences as per the records available therein.)
- 20.11. Application and Declaration for enrolling under Employees Provident Fund and ESI Scheme- 3
- 20.12. individual passport size photographs and two copies of family photographs of the members.
- 20.13. Agency shall familiarize themselves with the labour rules & regulations.

**21. ELECTRICITY RULES AND REGULATION**

- 21.1. The contractor shall adhere to the various rules in respect of electrical installation as per the Indian Electricity Rules and Regulations and Electrical Inspectorate Standards in order to make sure that men and materials are safe from hazards.

**22. OVERWRITING & CORRECTIONS**

- 22.1. Tenders shall be free from overwriting or erasures. Corrections and additions, if any, shall be duly attested and a separate list of such corrections shall be attached with the offer

**23. OTHER TERMS & CONDITIONS**

- 23.1. Quality of workmanship shall conform to the specification/ standards laid down by UCSL.
- 23.2. UCSL reserves the right to accept / reject any offer.
- 23.3. Damages caused to the Shipyard properties/tools/accessories should be rectified by the Contractor at his cost or proportional recoveries will be made from the contractor while passing their bills for payment.





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- 23.4. The Agency shall have to engage workforce on round the clock basis and also on Sundays and holidays, if required.
- 23.5. Work has to be completed to the satisfaction of Udupi Cochin Shipyard Ltd.; Engineers deputed for the job. The job should be completed at the time specified by the supervising Engineer for each stage of work.
- 23.6. The Contractor shall also be governed by the General Conditions of Contract of UCSL, General Safety Rules and other relevant labour laws.
- 23.7. Assistant General Manager or his authorized representative will be the Officer-in-charge of this Contract.
- 23.8. Contact details of concerned UCSL Officer-In-Charge,
- Shri. Anup A Anchan -91- 9108205013

**Asst. General Manager (Contract Cell)**

**अखिल आर पी**  
**AKHIL R P**  
**प्रबंधक MANAGER**  
**उदुपि कोचीन शिपयार्ड लिमिटेड**  
**UDUPI COCHIN SHIPYARD LIMITED**  
**माल्पे, कर्नाटक/MALPE, KARNATAKA-576 108**





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**24. PRICE BID FORMAT**

Sl. No.	Work Description	UOM	Quantity	Rate	Amount
1	Gantry crane rail fabrication works UY.175	M	150		
2	Gantry crane rail fabrication works UY.176	M	150		
3	Gantry crane rail fabrication works UY.177	M	150		
4	Gantry crane rail fabrication works UY.178	M	150		
5	Gantry crane rail fabrication works UY.179	M	150		
6	Gantry crane rail fabrication works UY.180	M	150		
7	Gantry crane rail fabrication works UY.181	M	150		
8	Gantry crane rail fabrication works UY.182	M	150		
9	Total Amount				
10	IGST/GST @.....				
11	Grand Total Amount				
Grand total in words:					

Signature:

Address of the contractor:

Date:

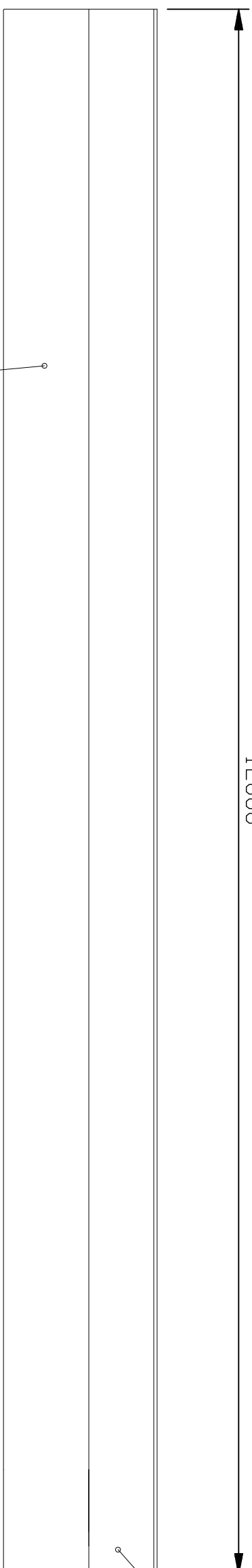
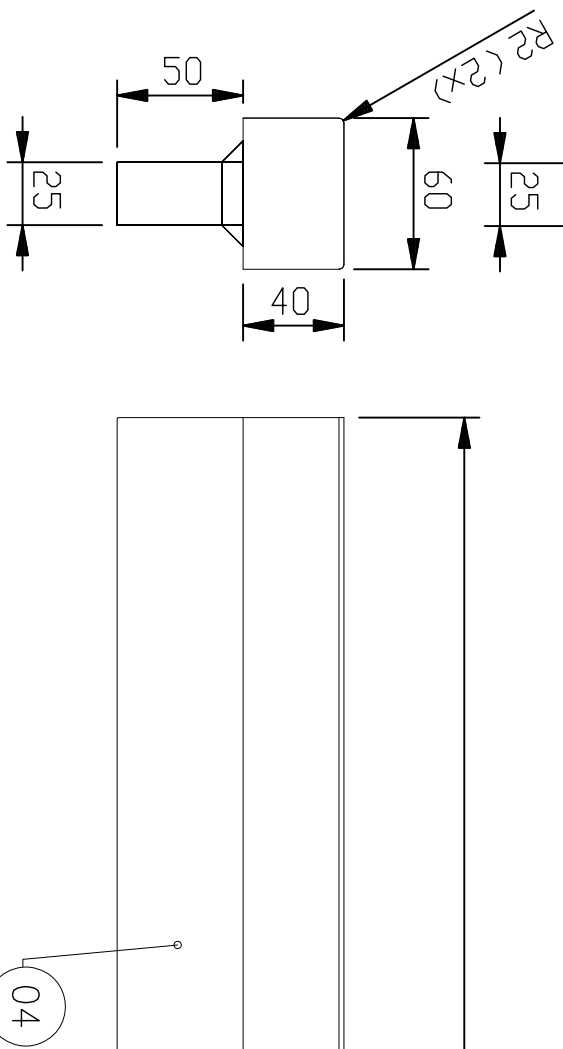
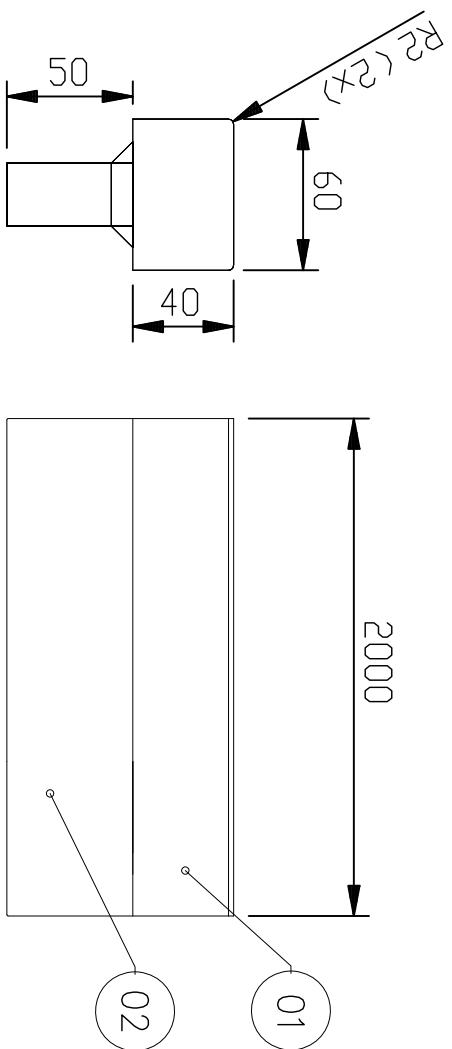
Seal:

- 1.1. Prices are to be quoted in the Pricing Format. The quotations to be submitted in the company letter head and forwarded to [contractcell@udupicsl.com](mailto:contractcell@udupicsl.com).
- 1.2. Quotations shall be submitted as Password Protected File. The bidders are advised to share the password through only SMS while opening the quotations.

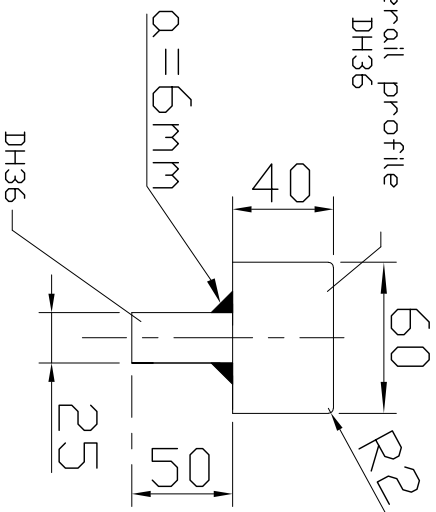


Total length required 2x 74 meter

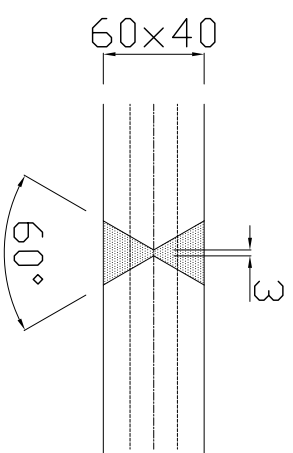
Note: \* All weldings A=6  
\* Delivery with 3.2 certificate



Cranerail profile  
DH36



Detail section weld cranerail



ITEM No.	OFF No.	DWG No.	DENOMINATION	DIMENSION	MATERIAL	REMARKS
04	12		Flatbar 50x25mm	L=12000mm	DH36	
03	12		Crain rail 60x40mm	L=12000mm	DH36	
02	2		Flatbar 50x25mm	L=2000mm	DH36	
01	2		Crain rail 60x40mm	L=2000mm	DH36	

**COOPS & NIEBORG BV**  
 HOOGEZAND-HOLLAND  
 P.O.BOX 226  
 9600 AE Hoogezand

**Crain rail Principals**  
**Udupi Shipyards**

TEL. 00-31-(0)598-395500  
 Fax. 00-31-(0)598-392427

E-mail: tekenkamer @ coops-nieborg.nl  
 www.coops-nieborg.nl

YARD DRAWING NO.: 175  
 YARD NO.: 004-4  
 DRAWING No.: A3

SCALE 1:3  
 DRAWN-DATE R.1 3-3-2026  
 CHECKED  
 TOLERANCE SYSTEM DW 2310

FORM SHEET EDITION

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