

# <u>Annexure I</u>

# **DETAILED SYLLABUS OF PART A**

Particulars	Syllabus - General (Part A)
General Knowledge	<ul> <li>Facts about India and other countries: Basic facts / Geography / Tourism / Transport systems / Personalities / Places / History / Constitution / Economy / Writers / Literatures / Indian States &amp; Union Territories / International Organizations.</li> <li>General Science: Branches of studies / Scientific instruments and appliances / Physics / Chemistry / Biology</li> <li>Sports &amp; Games</li> <li>Important Events / Movements / Leaders / Places / Years</li> <li>Writers - Authors - Biography - Autobiography</li> <li>Abbreviations</li> </ul>
General English	<ul> <li>Spotting Errors / Vocabulary usage / Sentence Completion / Synonyms / Antonyms / Reconstruction of sentences / One word substitution / Idioms &amp; Phrases / Grammar / Correct usage of Articles / Prepositions / Singular and Plural</li> </ul>
Reasoning	<ul> <li>Analogy / Classification / Series Completion / Coding-Decoding / Blood Relation / Direction Sense Test / Alphabet Test / Number and Ranking / Puzzle Test / Odd Man out / General Intelligence</li> </ul>
Quantitative Aptitude	<ul> <li>Number system / Fraction and Decimals / Simplification / Volume and surface areas / Square roots and Cube roots / Problems based on numbers, Speed, Time and Distance, Simple Interest / Compound Interest / Boats and Streams / Problems on Trains / Percentage - Interest / HCF and LCM / Average / Ratio and Proportion / Time and Work / Problems based on ages / Profit, Loss and Discount, Statistics / Permutations &amp; Combinations / Probability.</li> </ul>



# **DETAILED SYLLABUS OF PART B**

Sl. No	Name of Post	Syllabus - Trade/Discipline related (Part B)
1.	Senior Ship	Basic Mechanical Engineering:
	Draftsman	<ul> <li>Importance of IC Engines – Classification, working, two stroke engines,</li> </ul>
	(Mechanical)	four stroke engines, petrol & diesel engines.
		Various power plants: classification, working of Hydro and Thermal
		power plants  Engine agring Cranhics
		<ul> <li>Engineering Graphics:</li> <li>Importance of engineering graphics – Development of Engineering</li> </ul>
		graphics and CAD
		Drawing Standards: Drawing sheet size, types of lines
		<ul> <li>Dimensioning: Dimensioning standards, notations used in engineering</li> </ul>
		drawing
		Geometric construction – principles of Geometric construction
		Projections of Points, Lines and planes
		Orthographic projections – Principles of orthographic projections
		• Sectional Views
		Pictorial views     Development of auriceses
		<ul> <li>Development of surfaces</li> <li>Machine Drawing:</li> </ul>
		• Fastening devices – Different types of Screw threads, Riveted joints,
		foundation bolts.
		<ul> <li>Assembly and detailed drawing of coupling joints, bearing and machine</li> </ul>
		parts
		Welded joints and piping layout
		Production drawing:
		Limits fits and tolerance
		Surface roughness
		Interpretation of drawings - Shop floor drawings
		Process chart  Manufacturing Process:
		<ul> <li>Manufacturing Process:</li> <li>Properties, testing and inspection of engineering materials – Destructive</li> </ul>
		testing, NDT, Fatigue & Creep test.
		Measuring instruments, gauges and comparators –
		Welding: types of welding, advantages and limitations of welding,
		welding joints, various types of electrodes and its coatings, gas welding,
		TIG, MIG, Welding defects, testing and inspection of weld joints,
		soldering and brazing.
		Metallurgy and machine tools:
		Manufacturing of metals and alloys: ferrous and non-ferrous metals,
		types of cast iron, pig iron – blast furnace, cast iron – cupola furnace,
		<ul><li>chemical composition in steels, alloying elements.</li><li>Heat Treatment process: Need of heat treatment, various heat treatment</li></ul>
		process
		<ul> <li>Machine tools: Lathe, Drilling, Milling, Grinding etc.</li> </ul>
		<ul> <li>Press tools and their operations – Piercing, blanking etc.</li> </ul>
		Importance of Jigs and fixtures

- Non-conventional machining
- Numerically controlled machines

## **Refrigeration & Air Conditioning**

- Principles of refrigeration Sensible heat, Latent heat, Dew point temp, DBT, WBT, Sp. Humidity, Relative humidity, COP, Carnot cycle
- Different type of heat exchangers
- Refrigerants
- Air conditioning system: Factors governing designing of room air Conditioners

### **Strength of Materials**

- Mechanical properties Hardness, ductility, Malleability, toughness etc
- Heat treatment process Annealing, hardening, tempering
- Stress, Strain
- Creep, Fatigue
- SFD & BMD
- Different types of beams and loadings
- Elongation due to Temperature difference
- Moment of Inertia for geometrical shapes
- Section modulus
- Relation with Torque and power
- Comparison with solid and hollow shaft transmitting same power
- Working load, Factor of safety
- Springs
- Gears Module, Addendum, gear ratio etc.
- Pulleys, Flanges, Key joints, weld joints etc.
- Column & struts Fluid Mechanics:
- Bernoulli's equation
- Reynolds number
- Hydraulic machines
- Venturimeter, orifice meter, pitot tube
- Co-efficient of Discharge
- Head loss due to frictions
- Different types of Flow
- Pipes sizes , material , nomenclature
- Different types of Pumps
- Velocity triangle
- Water hammer

# **Computer Aided Engineering Drawing**

## **Introduction to Computer Aided Drawing**

Standard menus/toolbars, navigational tools, Co-ordinate systems. Selection of drawing size and scale, creation of line using draw commands, co-ordinate points draw commands-line, ray, spline, arc, circle, ellipse, polygons, rectangle, polyline, text editing commands-erase, copy, move, offset, mirror, rotate, trim, extend, , break, chamfer, fillet etc

# **Dimensioning systems**

Method of dimensioning diameters, radii, chords, arc and angles, surface symbols. Aligned and uni-directional system, Dimension-commands (Standard drawings to be supplied, draw and dimension using various systems) Four quadrants, principal planes, projectors, objects, profile plane,

designation of views, projection of a point in all quadrants, projection of straight lines and true lengths, projection of laminas like triangular, square, pentagonal, hexagonal and circular in different positions.

#### **Isometric Projections**

Isometric scale, isometric projection of regular objects like cube, prism, pyramids, cone, cylinders and sphere. Isometric projection of step block, v-block, cross, sphere above the frustum of a cone and built up solids.

#### **Fasteners**

Temporary fastenings - screw threads, bolts and nuts Screw threads - conventional symbols for representation of internal and external threads-metric threads - left hand and right hand - multi starts threads

# 2. Senior Ship Draftsman (Electrical)

<u>Basic Electrical</u> – Ohm's law, Kirchhoff's laws – solution of series and parallel circuits Magnetic circuits: Flux, MMF, reluctance, electromagnetic induction, Faraday's laws, Lenz's law, statically and dynamically induced emfs, self and mutual induction, coefficient of coupling.

Network theorems – Thevenin, reciprocity, superposition, reciprocity, Maximum power transfer theorems

AC Principles -Principle of generation of alternating current – waveforms – frequency, Amplitude, Cycle, period, average and rms values, form factor, Peak factor, power, power factor

Generation of 3 phase ac voltage, star and delta connections, voltage & current relationships in star and delta.

<u>Measuring Instruments</u> - Ammeter and voltmeters-M.I instruments, Moving coil and Induction type - construction, operation, range, errors, advantages & disadvantages, applications. Wattmeter, Energy meter, Galvanometer Range extension of meters, CT and PT principle of operation and application Transducers – different types, working and applications Secondary cells and batteries, earthing: Meaning of earthing, its necessity and importance. Types of earthing. Materials used and their specifications. Points need to be earthed.

#### **Electrical Machines**

DC generators – Working principle of D.C. generator, construction and types, windings, Armature reaction, commutation, characteristics, efficiency and voltage regulation

DC Motors – Construction and working principle of D.C. motor, types, torque, characteristic, speed control, starting devices

Alternators- Construction and working principle, armature winding, EMF equation, Armature reaction, voltage regulation, excitation systems, parallel operations, hunting, cooling

Transformers – Working principle, EMF equation, Operation on No load and on load, regulation and efficiency, three phase transformer, cooling, Autotransformer, parallel operation

Induction Motors- Working principle, types, torque-slip curves, power output, starting: necessity and types, speed control, induction generators Synchronous motors- Working principle, characteristics, hunting, starting methods, application

#### **Protection**

Circuit breakers – Principle of Arc extinction, Types, rating Fuses, Protection of transformer, Alternator, bus bar

#### **Electronics**

Semiconductors, diodes, transistors, half wave rectifier, full wave rectifier, oscillators, OPAMP, flip flops, shift register, counters, encorder, decoder, Multiplexer, de multiplexer, D/A and A/D convertors

# **Computer Aided Engineering Drawing**

**Introduction to Computer Aided Drawing:** standard menus/toolbars, navigational tools, Co-ordinate systems. Selection of drawing size and scale, creation of line using draw commands, co-ordinate points draw commands-line, ray, spline, arc, circle, ellipse, polygons, rectangle, polyline, text editing commands-erase, copy, move, offset, mirror, rotate, trim, extend, break, chamfer, fillet etc

# **Dimensioning systems**

Method of dimensioning diameters, radii, chords, arc and angles, surface symbols. Aligned and uni-directional system, Dimension-commands (Standard drawings to be supplied, draw and dimension using various systems)

#### **Orthographic Projections**

Four quadrants, principal planes, projectors, objects, profile plane, designation of views, projection of a point in all quadrants, projection of straight lines and true lengths, projection of laminas like triangular, square, pentagonal, hexagonal and circular in different positions.

# **Isometric Projections**

Isometric scale, isometric projection of regular objects like cube, prism, pyramids, cone, cylinders and sphere. Isometric projection of step block, v-block, cross, sphere above the frustrum of a cone and built up solids. Electrical symbols of components, measuring instruments, electrical machines and semiconductor devices

# 3. Senior Ship Draftsman (Electronics)

**Basic Electrical Engineering-** AC and DC fundamentals, Basic working of AC and DC motors, Transformers, AC/ DC motor starting & speed control techniques, Basic working principle of Generators, Alternators, basic power electronics, Generation of electrical power, Transmission and distribution, Protection and safety devices.

<u>Basic Electronics & Communications systems</u> – Semiconductors & solid-state physics, Active & passive devices, Integrated circuits & logic gates, Amplifier & oscillators, Linear integrated circuits, Digital circuits, microprocessors, microcontrollers. Wave propagation, antennas, modulation techniques, Radio transmitters & receivers, optic fibre communication, Industrial electronics.

		Oscilloscope, Multimo close loop systems, te Basic Computer App and applications, Inte Computer Aided En Drawing, Dimension	<b>plications</b> - Hardware and software, Operating systems	
4.	Senior Ship Draftsman (Instrumenta tion)	Basic Electrical Engineering- AC and DC fundamentals, Basic working of AC and DC motors, Transformers, AC/ DC motor starting & speed control techniques, Basic working principle of Generators, Alternators, basic power electronics, Generation of electrical power, Transmission and distribution, Protection and safety devices.  Basic Electronics - Semiconductors & solid-state physics, Active & passive devices, Integrated circuits & logic gates, Amplifier & oscillators, Boolean algebra, Digital circuits, microprocessors, microcontrollers.  Basic Instrumentation Theory- Measurement of temperature, pressure, humidity, velocity, flow, level, pH, viscosity, acceleration, various types of transducers, introduction to hydraulics & pneumatics system and components, measurement of electrical parameters.  Basic Control Theory- Closed loop & open loop systems, servos, synchros, stepper motors, PID controllers, PLC, DCS, SCADA  Basic Computer Applications- Hardware and software, Operating systems and applications, Internet, Networking Computer Aided Engineering Drawing - Introduction to Computer Aided Drawing, Dimensioning systems, ProjectionsOrthographic, Isometric, ISA symbols of instrumentation & automation components, measuring instruments, electrical machines and hydraulic and pneumatic components.		
5.	Junior Technical Assistant (Mechanical)	Manufacturing Processes      Welding      Theory of Machines and Machine Design	<ul> <li>(a) Casting</li> <li>(b) Forging</li> <li>(c) Rolling</li> <li>(d) Extrusion</li> <li>(e) Machining including surface finishing</li> <li>(a) Types of welding</li> <li>(b) welding defects</li> <li>(c) Testing of welds</li> <li>(d) Brazing and soldering</li> <li>(a) Fundamentals and types of machines</li> <li>(b) Common mechanisms</li> <li>(c) Cams and followers</li> <li>(d) Common transmissions</li> <li>(e) Flywheels and governors</li> <li>(f) Brakes, dynamometers, clutches and bearings</li> <li>(g) Balancing and vibration</li> </ul>	

4.	Thermal	Fnormy cources
7.		Energy sources Fundamentals of thermodynamics
	Engineering	-
		Ideal gasses
		Steam turbines and condensers
_		Heat Transfer
5.	Applied	(a) Forces and moments
	Mechanics	(b) Friction
		(c) Centroid and Centre of Gravity
		(d) Simple machines, pulleys, blocks and
		wheels
		(e) Kinetics
		(f) Kinematics
		(g) Work, power, energy
6.	Metallurgy and	(a) Physical, Mechanical, Thermal,
	Material	Electrical, Magnetic Properties etc
	Properties	(b) Effect of heat treatment
		(c) Surface hardness and hardening
		(d) Corrosion
		(e) Testing of metals
		(f) Lubricants and their properties
7.	Strength of	(a) Stress and strain
	Materials	(b) Bending and shear forces
		(c) Bending and shear stress
		(d) Moment of Inertia
		(e) Torsion
8.	Fluid Mechanics	(a) Properties of liquids
	1 101101 1 10 011011100	(b) Fluid dynamics
		(c) Classification of fluids
		(d) Laws related with fluid flow and
		dynamics
		(e) Turbines
9.	Basic Computer	(a) Hardware and software
'.	Applications	(b) Operating systems and applications
		(c) Internet
10.	Basics of	(a) Electrical power generation,
10.	Electrical	transmission and distribution
	Engineering and	(b) AC fundamentals
	Power	(c) Measuring instruments
	Generation	(d) DC motors
	deneration	(e) AC appliances
		(f) Utilisation of electrical energy
		(g) Electrical safety
11	Industrial	107
11.		(a) Management process
	Management	(b) Organisational Management
		(c) Human resource management
		(d) Material Management

12.	Metrology and Instrumentation	accuracy hysteris thresho reproduction fidelity: (b) Mea environ observa (c) Tra active a piezo, re (d) Spe pressur displace (e) Con (f) Mea tempera (g) Lim (h) Screen	and dynamic errors, overshoot.  assurement of error- classification of errors, mental errors, signal transmission errors, ation errors, operational errors. Insducers: Classification of transducers and passive, resistive, inductive, capacitive, esistive, thermo resistive cification, selection and application for e, temperature, flow, humidity, ement, velocity, force, strain, sound. Itrol Systems assurement of displacement, flow, ature, strain, miscellaneous. Its, fits, tolerances and gauges ew thread measurement
12	Construction		face finish measurement
13.		a) Pum	•
	and functioning of various	b) Com c) Boile	pressors ers
	machines		pines
	macmines	. ,	ngines
		-	fiers and separators
			raulic machinery and lifting equipment etc
14.	Refrigeration		cs of refrigeration
	and Air-		rigeration cycles
	conditioning		igerants
	_	-	ponents of a refrigeration system
			conditioning
			conditioning Systems
		g) Air I	Distribution Systems

6.	6. Junior Technical Assistant (Electrical)		Basic electrical engi	neering	<ul><li>(a) Network theorems and laws</li><li>(b) Magnetic circuits</li><li>(c) AC fundamentals</li><li>(d) RLC circuits</li></ul>
		2.	Static and rotating A machines	AC&DC	<ul> <li>(a) DC generators</li> <li>(b) DC motors</li> <li>(c) Transformers</li> <li>(d) Synchronous generators</li> <li>(e) Synchronous motors</li> <li>(f) Induction motors</li> <li>(g) Single phase motors</li> </ul>
		3.	Power system		(a) Generation of electrical power (b) Transmission and distribution (c) Circuit breakers (d) Cables
		4.	Electrical measurements		<ul><li>(a) Moving coil instruments</li><li>(b) Moving iron instruments</li><li>(c) Measurement of current, voltage, frequency and energy</li><li>(d) Bridge circuits</li></ul>
			Semiconductor Devices		<ul><li>(a) Semiconductors</li><li>(b) Diodes and power supplies</li><li>(c) Transistors</li></ul>
		6.	Basic Computer Applications		<ul><li>(a) Hardware and software</li><li>(b) Operating systems and applications</li><li>(c) Internet</li></ul>
7.	Junior Technical Assistant (Electronics)	1	Fundamentals Sources, Circuits a		Circuit elements, Ohm's Law, Energy DC and AC Fundamentals, Tuning and Filters, Electrostatics, Faraday's Lenz's laws
		2	Solid State Physics	Conductor	rs, Semiconductors and Insulators
		3	Active and Passive Devices in circuits, Switching circuits	Resistors, Transistor Optoelectr applicatio	ronics Devices, IGBT, switching
			Amplifiers and Oscillators	Single Stag amplifier, Oscillators	
		5	Integrated Circuits and Logic Gates	_	es and equivalent circuits, Adders, rs, Op-Amp, Flip Flops
		6	LVDT,		ct, Classification/Types and working- proximity sensors, piezoelectric ers, working of Load cell
		7	Electronic Instruments		nd Digital Instruments, Multimeter, , Ammeter, CRO

8	Power Supplies	Unregulated and Regulated Power Supply, Rectifiers, SMPS, UPS
9	Number Systems, Boolean Algebra	Decimal and Binary number systems- Conversion problems, Laws of Boolean Algebra
10	Digital Circuits and Microprocessors	Digital logic families:TTL, MOS, Combinational circuits: multiplexer/ demultiplexer, encoder/ decoder, adder/subtractor, comparator, counters and parity generators; Sequential circuits: latches and flip-flops (RS, JK, D, T, and Master Slave); Registers; Counters: ripple, ring, and shift register counters; PLC- working with sensor and actuators, PLC programming, Microprocessors: 8085 and 8086, Ladder Diagram, RAM, ROM, Choppers, Inverters and Cycloconverters.
11	Principles of Communication	Modulation and De-modulation types, FSK, PSK, TDMA, FDMA, CDMA. Electromagnetic Spectra, Basic principles of Fibre Optic communication
12	AV Systems	Microphones, Loudspeakers, Stereo system, Dolby system, Tuners, IF and RF Amplifiers, Digital TV, CCTV, Frequency, Phase and Amplitude Distortion, Mixers, audio-video formats
13	Ship Communication Equipments	GMDSS, marine VHF, RADAR, INMARSAT Equipment, Antennas in ship
14	Basic Electricals	AC and DC fundamentals, Basic working of AC and DC motors-classification, Transformers, AC/DC motor speed control techniques, Basic working principle of Generators, Alternator, Rectifiers and invertors, Star and delta starters
15	Energy Conservation	Renewable sources of energy, VFD for industrial use
16	Basic Computer Applications	Hardware and software, Operating systems and applications, Internet

8.	Junior Technical Assistant	1	Surveying	Chain surveying – principles, instruments, ranging, and chaining survey lines, field work and field book, selection of survey stations, units of land area.
	(Civil)	2	Levelling	Levelling instruments, different types, bench mark, reduced level of points, booking of field notes, reduction of levels by height of collimation method. Modern survey – instruments – Total station, Electronics theodolite.
		3	Materials	Brick – varieties and strength, characteristics of good brick. Cement –varieties and grade of cement and its uses. Steel – types of steel for reinforcement bars, steel structural sections. Aggregates – types & requirements of good aggregates. Concrete – grades of concrete as per IS code, water cement ratio, Workability, mixing, batching, compaction and curing.
		4	Masonry	Classification-Stone masonry-Brick masonryLaterite masonry-composite masonry. Different types of stone masonry-General principles and specifications for stone masonry.
		5	Brick masonry	Different types of bonds for walls, piers and junctions of walls for equal and unequal thicknessEnglish, Flemish (Single and Double Flemish)- Specification for brick masonry as per relevant codes. Hollow block masonry, Solid block masonry and inter locking block masonry. Types and methods of construction-Advantages and Disadvantages with reference to other types of masonry.
		6	Damp proof courses	Definition of dampness-causes and effects- methods of prevention-surface treatment- internal/external water proofing courses.
		7	Form work	Functions-materials used– Requirements of good form work–Scaffolding, Shoring Definition–purpose and function–Requirements-materials used
		8	Plastering and Pointing	Materials and proportion–Functions–general specifications–types Different components of building from foundation to roof and their functions
		9	Foundations	Functions, Classification, Shallow- Deep, TypesSpread footing-raft-mat-column footing-pile foundation-well foundation, bearing capacity.
		10	Flooring	Requirements of a good floor, materials used for flooring, Floor finishes–Types Mosaic, Marble, Granite, Ceramic tiles, Vitrified tiles, Glass, Wooden, and other types of modern floor finishes
		11	Simple stresses and strains	Types of stresses–Elasticity–Hook's law–Young's modulus–Elasticity, stiffness, plasticity, toughness, brittleness, ductility, Malleability and hardness–Linear strain and lateral strain–Poisson's

		ratiovolumetric strainBulk modulus-modulus of rigidity
12	Beams and bending	Classification of beams-cantilever, simply supported, fixed, overhanging and continuous. Types of loading- concentrated, uniformly distributed and uniformly varying load. Shear force and bending moment-definition and sign conventions. Calculation of SF and BM for Cantilever, simply supported and overhanging beams and sketching of SF and BM diagrams (for point load, uniformly distributed load, uniformly varying load and combinations of u.d.l and point loads) Relation between SF and BM.
13	Carpentry	Carpentry material-timber-structure, classificationsoft wood, hard wood-carpentry tools marking and measuring tools, cutting tools, boring tools, striking tools, holding tools Carpentry processesmarking, sawing, planing and chiseling
	Tender and Tender notices	Necessity of tenders – sealed tenders – tender notice, tender document – Earnest money and security deposit – opening of tenders – scrutiny of tenders – comparative statements – selection of contractors – negotiation, acceptance of tender, work order – contract agreement – conditions of contract. Type and characteristics of Contracts and Tenders
15	Measurement of Works	Measurement book – Rules to be followed in recording measurements – pre-measurements and check measurements – contractor's acceptance of measurement.
16	Payment of Bills	Types of bills – first and final bills – preparation of bills –running account bills – modes of payment – checking of bills –recoveries to be made from bill – mobilization advance- secured advance- liquidated damages - penalty
17	Construction Machinery	Earth moving equipments , Concrete Machinery , concrete mixers , ready mix plants, compaction machinery, vibrators ,Lifting and hoisting machineries ,pumps ,general civil engineering tools
18	Principles of Safety in Construction	Causes, effects and prevention of accidents, safety practices in construction – Site Engineers / Supervisor's role – safety through legislation – precautions during handling of materials occupational hazards and basic guidelines for safety in construction industry.

COTION.	1		1	
		20	Estimation  Docks and Harbours	Data Required for Preparation of an estimate, Type of Estimate, Detailed and abstract estimate, Analysis Of Rates , Detailed estimate preparation for a single/two storied building (residential and office) with Septic Tank , soak pit , RCC roof and steel roof truss. Detailed estimate of RCC beam, slab, column etc and preparation of bar bending schedule. Detailed specifications for various items of work of Earth work excavation, Foundation concrete, Masonry work, DPC, Form work, RCC, Plastering, Pointing, Flooring, Painting and Polishing.  Wharves, Jetty, Dolphins, fenders, docks, Uses of wet docks and Dry docks, break waters , aids to navigation dredging methods. Major Ports in India.
				navigation, dredging methods, Major Ports in India,
		21	General	Major shipyards in India.  Kerala building rules, computer software's in civil
		21	deneral	engineering, units, conversions, Statutory requirements for Coastal zone constructions, Pollution Control Board
		22	Basic	Hardware and software, Operating systems and
			Computer	applications, Internet
			Applications	
9.	Junior Technical Assistant (Instrumenta tion)	1.	Basic Circuits an Measurement Systems	b) Transducers c) Signals d) Mechanical Measurement e) Analytical Instrumentation f) Industrial Instrumentation g) Analog and Digital Electronics h) Electrical and Electronic Measurements i) Control Systems and Process Control
		2.	Metrology	Measurements, Least Counts, Instruments etc
		3.	Quality Management System	Basic knowledge of ISO 9001:2015
		4.	Basic knowledge	ANSI, IEEE, ISA
			of Standards	

10.	Laboratory	1.	Production	(a) Casting
	Assistant		Technology	(b) Forging
	(Mechanical)			(c) Rolling
				(d) Extrusion
		2.	Manufacturing	(a) Machining including surface finishing
			Processes	(b) Conventional & Non conventional machining
				(c) Thermal Aspects in Machining
		3.	Welding	(a) Types of welding
				(b) welding defects
				(c) Testing of welds
				(d) Brazing and soldering
		4.	Metallurgy and	(a) Physical, Mechanical, Thermal, Electrical,
			Material	Magnetic Properties etc
			Properties	(b) Effect of heat treatment
				(c) Surface hardness and hardening
				(d) Corrosion (e) Lubricants and their properties
		5.	Strength of	(a) Stress, strain and deformation of solids
		٥.	Materials	(b) Bending and shear forces
			Materiais	(c) Bending and shear stress
				(d) Moment of Inertia
				(e) Torsion
		6.	Metals & Alloys	(a) Classification of Steels
				(b) Alloy Steels & their properties
				(c) Cast Irons
				(d) Important Non ferrous metals & their
				composition
		7.	Material Testing	(a) Tensile Test
				(b) Hardness test
				(c) Impact Test
				(d) Bend Test
				(e) Fracture Test
			n 1	(f) Non Destructive Test
		8.	Fuels	(a) Solid Fuels
				(b) Liquid Fuels
				(c) Secondary Liquid Fuels (d) Gaseous Fuels
				(e) Combustion
		9.	Basic Computer	(a) Hardware and software
		).	Applications	(b) Operating systems and applications
			rippiroacions	(c) Internet
		10.	Industrial	(a) Management process
			Management	(b) Organisational Management
				(c) Human resource management
				(d) Material Management
		11.	Quality	(a) Quality Policy
			Management	(b) Quality Objectives
				(c) Control of documents
				(d) Corrective & Preventive action
				(e) Risks & Opportunities

	12.	Metrology and Instrumentation	(a) Classification of instruments - range and span, accuracy and precision, reliability, calibration, hysterisis and dead zone, drift, sensitivity, threshold and resolution, repeatability and reproducibility, linearity, speed of response, fidelity and dynamic errors, overshoot.  (b) Measurement of error- classification of errors, environmental errors, signal transmission errors, observation errors, operational errors.  (c) Transducers: Classification of transducersactive and passive, resistive, inductive, capacitive, piezo, resistive, thermo resistive
			(d) Specification, selection and application for pressure, temperature, flow, humidity, displacement, velocity, force, strain, sound.
Assi	oratory 1. istant emical)	Quantitative analysis	(a) Volumetric method (b) Gravimetric method (c) Normality (d) Molality (e) Molarity
	2.	Periodic Table	<ul><li>(a) Electropositivity</li><li>(b) Electronegativity</li><li>(c) Metallic character</li><li>(d) Non Metallic character</li><li>(e) Hydrogen bonding</li></ul>
	3.	Nuclear Chemistry	(a) Natural radioactivity (b) Modes of decay (c) Artificial transformation (d) Nuclear fission
	4.	Chemical Bonding	(a) Ionic Bond (b) Polarity of covalent bond (c) Metallic bonding (d) Hybridisation
	5.	Analysis of water	(a) Acidity (b) Alkalinity (c) Hardness (d) pH (e) Causes of Hardness (f) Temporary & Permanent Hardness
	6.	Metals & Alloys	(a) Classification of Steels (b) Alloy Steels & their properties (c) Cast Irons (d) Important Non ferrous metals & their composition
	7.	Instrumental methods of analysis	(a) Atomic Absorption Spectroscopy (b) Flame Emission Spectroscopy (c) Law of Spectrophotometry

	8.	Fuels	(a) Solid Fuels
			(b) Liquid Fuels
			(c) Secondary Liquid Fuels
			(d) Gaseous Fuels
			(e) Combustion
	9.	Basic Computer	(a) Hardware and software
		Applications	(b) Operating systems and applications
			(c) Internet
	10.	Quality	(a) Quality Policy
		Management	(b) Quality Objectives
			(c) Control of documents
			(d) Corrective & Preventive action
			(e) Risks & Opportunities

#### 12. **Store Keeper**

# Theoretical and application knowledge on

- A. Stores /Warehouse Management
- Objectives, Functions & responsibilities of Store keeping
- Types of Stores
- Storage Systems & Layout
- Store Management Functions processes and procedures
- Storage of hazardous materials and its management
- Category Management- classification and codification
- Stock Verification Methods
- Material Handling Methods and Equipments
- Importance of Documentation

# B. Inventory Management

- Functions of inventory
- Classification of inventory
- Costs associated with inventory
- Inventory control methods (like ABC, FSN, VED analysis etc.)

#### C. 5S Methodology of housekeeping

- Objectives and importance
- 5S in practical applications

#### D. Computer Literacy, MS Office & E-mail (2007 & higher versions)

- Windows Basics
- MS Excel Basics
- MS Word Basics
- Email basics and applications

### E. ERP – Basics

- Objectives and importance
- Functions
- Different ERP Systems like SAP and relevant modules with reference to material procurement

# F. <u>ISO 9001, 14001 & OHSAS 18001</u>- Objectives and importance

• G. <u>Customer Relationship Management in stores</u> – Basics, Objectives and importance, Applications



13. Assistant	Office procedures, office correspondence,		
	<ul> <li>Record keeping and maintenance of files, Act and Regulations,</li> </ul>		
	<ul> <li>Use and application of computer in office, Data entry, computer network, computer devices, operating systems, Windows, MS Word, MS Excel</li> </ul>		
	Computer maintenance,		
	Office stationery, paperless office,		
	• ERP,		
	• E-commerce,		
	• Environment,		
	Communicative English,		
	Business Communication,		
	• Accountancy,		
	• Desktop Publishing,		
	• Data storage,		
	Cyber security		