| Subject Code | Exam Date | $\begin{gathered} \mathbf{Q} \\ \text { Id } \end{gathered}$ | Questions | Answer Key |
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| 101 | 03-12-2020 | 1 | First Governor General of free India <br> (A) C Rajagopalachari <br> (B) Lord Bentinck <br> (C) Lord Curzon <br> (D) Lord Mountbatten | (D) |
| 101 | 03-12-2020 | 2 | Biggest animal on earth <br> (A) Blue Whale <br> (B) Colossal Squid <br> (C) African Elephant <br> (D) Brown Bear | (A) |
| 101 | 03-12-2020 | 3 | Which of the following states is not located in the North of India? <br> (A) Jammu and Kashmir <br> (B) Jharkhand <br> (C) Himachal Pradesh <br> (D) Haryana | (B) |
| 101 | 03-12-2020 | 4 | Which of the following imaginary line almost divides India into two equal parts? <br> (A) Equator <br> (B) Tropic of Cancer <br> (C) Tropic of Capricorn <br> (D) Arctic Circle | (B) |


| 101 | 03-12-2020 | 5 | First cricketer to score double century in a One Day International among all men and women cricket formats. <br> (A) Belinda Jane Clark <br> (B) Amelia Charlotte Kerr <br> (C) Sachin Tendulkar <br> (D) Rohit Sharma | (A) |
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| 101 | 03-12-2020 | 6 | $120 \div(6+12 \times 2)$ <br> (A) 150 <br> (B) 4 <br> (C) 6 <br> (D) 40 | (B) |
| 101 | 03-12-2020 | 7 | $3 / 5=(?) \% \times 5 / 8$ <br> (A) $75 \%$ <br> (B) $100 \%$ <br> (C) $78 \%$ <br> (D) $96 \%$ | (D) |
| 101 | 03-12-2020 | 8 | What number subtracted by 25 is $1 / 5$ of 50 ? <br> (A) 125 <br> (B) 150 <br> (C) 35 <br> (D) 50 | (C) |
| 101 | 03-12-2020 | 9 | A box contains 7 black pencils and 28 blue ones. What is the ratio between the black and | (A) |


|  |  |  | blue pencils? <br> (A) $1: 4$ <br> (B) $2: 7$ <br> (C) $1: 8$ <br> (D) $1: 9$ |  |
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| 101 | 03-12-2020 | 10 | Consider the following series: 26, 24, 20, 14, What number should come next? <br> (A) 6 <br> (B) 18 <br> (C) 12 <br> (D) 8 | (A) |
| 101 | 03-12-2020 | 11 | Which among the following pipe fittings are NOT used for throttling? <br> (A) Globe valve <br> (B) Check valve <br> (C) Butterfly valve <br> (D) Diaphragm valve | (B) |
| 101 | 03-12-2020 | 12 | The tool used to tighten/loosen the pipes is ? <br> (A) Pipe dye <br> (B) Pipe tap <br> (C) Pipe wrench <br> (D) Pipe tape | (C) |
| 101 | 03-12-2020 | 13 | The standard length of the GI pipe available in the market? <br> (A) 20 m | (D) |

(B) 18 m
(C) 4 m
(D) 6 m

| 101 | 03-12-2020 | 14 | Incompressible liquid used for pressure testing of piping systems? <br> (A) Water <br> (B) Oil <br> (C) Either oil or water <br> (D) None of the options | (C) |
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| 101 | 03-12-2020 | 15 | The main purpose of flushing prior to the hydro test is? <br> (A) To ensure leak tightness of pressure systems <br> (B) For physical quality test in the pipe's fabrication process <br> (C) For removal of all dirt and foreign matter <br> (D) To check system integrity in pressured condition | (C) |
| 101 | 03-12-2020 | 16 | Why are cupronickel alloys used in piping systems involving sea water, like bilge, ballast and seawater cooling piping system? <br> (A) Resistance to corrosion <br> (B) Light weight <br> (C) Ductility <br> (D) Malleability | (A) |
| 101 | 03-12-2020 | 17 | Which of the following is true? <br> (A) Seamless pipe have a weld joint throughout its cross section | (C) |


|  |  |  | (B) ERW pipes are manufactured by extruding the metal to the desired length <br> (C) ERW pipe have a weld joint throughout its cross section <br> (D) None of the options |  |
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| 101 | 03-12-2020 | 18 | Which of the following is false? <br> (A) Check valve or non return valve allows the fluid to pass in one direction only <br> (B) The flow is controlled by raising and lowering the valving element in gate valves <br> (C) A globe valve is a linear motion valve used to stop, start and regulate fluid flow <br> (D) Globe valves are used only for stopping the flow | (D) |
| 101 | 03-12-2020 | 19 | Material which are used for construction of valves? <br> (A) Cast iron <br> (B) Bronze <br> (C) Alloy carbon steel <br> (D) All of the options | (D) |
| 101 | 03-12-2020 | 20 | Type of reducer used for prevention of air accumulation within the pipe? <br> (A) Eccentric reducer <br> (B) Concentric reducer <br> (C) Either Eccentric or Concentric reducer <br> (D) Central reducer | (A) |
| 101 | 03-12-2020 | 21 | Cutting process where metal is cut and melted by heat of a carbon arc and removed using a blast of air? | (A) |


|  |  |  | (A) Gouging <br> (B) Plasma cutting <br> (C) Oxy-Fuel cutting <br> (D) Thinning |  |
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| 101 | 03-12-2020 | 22 | ASTM A53 Type S pipe means it is $\qquad$ pipe? <br> (A) ERW <br> (B) Seamless <br> (C) Either ERW or seamless <br> (D) Bent | (B) |
| 101 | 03-12-2020 | 23 | Which among the following is TRUE? <br> (A) A long radius elbow will be giving the pipe a sharper turn than a short radius elbow <br> (B) A short radius elbow will be giving the pipe a sharper turn than a long radius elbow <br> (C) Short radius creates lesser pressure drop than long radius elbows <br> (D) Long radius elbows are less costlier than short radius elbows | (B) |
| 101 | 03-12-2020 | 24 | The swing check valve is used to control the flow of water by <br> (A) ball <br> (B) flap <br> (C) small hole <br> (D) None of the options | (B) |
| 101 | 03-12-2020 | 25 | Templates are used for <br> (A) A planning layout <br> (B) Flow of material | (D) |

(C) Advancing a program in automatic machines
(D) Copying complicated profiles

Common type of welding used for non-ferrous material
(A) TIG welding
(B) MIG welding
(C) Manual welding
(D) None of the options

The allowable limit of ovality of pipe after bending
(A) Upto $10 \%$

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27 (B) Upto $25 \%$
(C)
(C) Upto $5 \%$
(D) Upto $20 \%$

Chemical composition of 90/10 Cupronickel pipe
(A) Copper $90 \%$ and nickel $10 \%$

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(B) Copper $10 \%$ and nickel $90 \%$
(C) Copper $50 \%$ and nickel $50 \%$
(D) Copper $40 \%$ and nickel $60 \%$

The flange used to seal off the end of a pipe
(A) Blind

|  |  |  | (B) Normal <br> (C) Open <br> (D) All of the options |  |
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| 101 | 03-12-2020 | 30 | Bend radius of 3 D bending $=$ <br> (A) $3 \times$ Pipe diameter <br> (B) $3 \times$ Pipe circumference <br> (C) $3 \times$ Pipe thickness $x$ Pipe radius <br> (D) $3 \times$ Pipe radius | (A) |

